

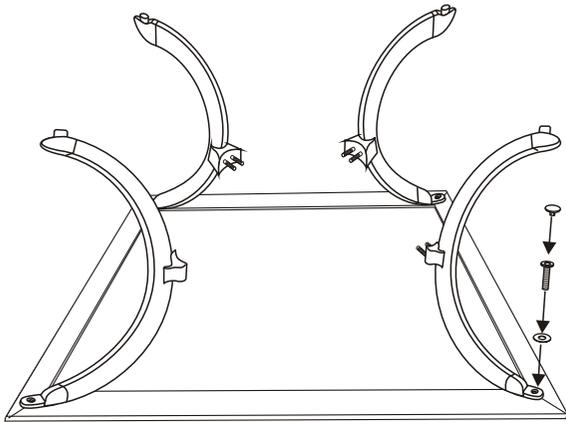
IMPORTANT!! PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!

Step 1: Unpack and identify parts.

Carefully remove glass and set aside until **Step 5**. Lay glass flat--do not stand glass on edge. Remove protective materials and set parts on a flat, non-abrasive surface. Identify all parts packed in carton against the parts list. If you are missing any parts, or are unsure how to proceed with assembly, call our Customer Service Center at 1-800-416-3511. **Do not attempt to assemble the table if any parts are missing or damaged.**

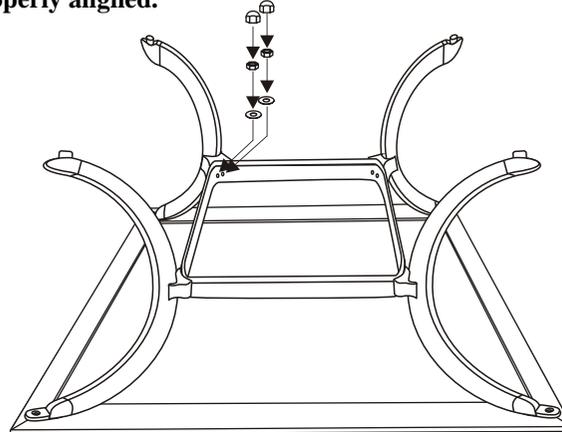
Step 2: Attach legs to the rim.

Place the table rim (without the glass) upside down on a non-abrasive surface to avoid scratching the top of the rim. Align the holes at the top of each table leg to the holes in table rim. Attach each leg to the table rim using a washer and a bolt as shown in illustration below. Hand tighten only enough to hold legs in place. **Do not tighten completely at this time. Some adjustments may be necessary to ensure the table legs aligned properly.**



Step 3: Build the leg assembly.

Attach the leg connector bracket to the legs guiding the bolts (already in place in the center portion of the table leg) through the holes in the leg connector bracket. Attach using the washers and nuts. Hand tighten, turning 3-4 revolutions only. **Do not tighten completely at this time as some adjustments may be necessary to ensure table legs are properly aligned.**

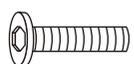
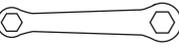


Step 4: Tighten all nuts and bolts.

Important Note: Each nut and bolt must be tightened a few revolutions at a time. In order to apply even pressure to all nuts and bolt joints, it is recommended that you work cross corner (in "x" fashion). Use the Hex Bolt Driver and Hex Wrench provided. Cover all nuts and bolts with PVC covers.

Step 5: Preparing table for use.

With the help of another person, carefully turn the table in the upright position. Note the clear bumpers spaced evenly throughout the inside the table rim. Carefully place glass inside the table rim, resting the glass on the clear bumpers. Your table is now ready for use. If you have any questions, please call our Customer Service Center at 1-800-416-3511.

PARTS LIST	DESCRIPTION	QTY./PCS
	GLASS TOP	1
	TABLE RIM	1
	LEG CONNECTOR BRACKET	1
	TABLE LEG	4
	BOLT	4
	NUT	8
	WASHER	12
	HEX WRENCH	1
	HEX BOLT DRIVER	1
	PVC BOLT COVER	4
	PVC NUT COVER	8

MODEL # 552424-22